Work Orde Friday, October				,										Page 1
Revision ID: Item Name:	D205-523-02 300 Hour Insp 10/22/2010 10/25/2010	ection	• • /	W		Accept	Cust Item Customer:				Setup	Start Stop		
Reference: Approvals:	Process Pla	•			10-10-22	Tooling: SPC (Y/N):		ate:			Run	Start Stop		
Sequence ID/ Work Center ID)	Operation Description				Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Re Qt		Reject Number	Insp. Stamp
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Packaging		QC4- 100%	Inspect kits f	or complete	eness	0.00	>/(v/ 7 95		,	(+h				

0.00

Memo

Quality Control

W/O:			V	ORK ORDER CHANG	ES				
DATE	STEP	PRO	CEDURE CH	IANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Ca	tegory:	_ NCR: Yes	No DQ	A :	Date: _	
	Re	solution:	257					Date: _	
NCR:		\ 	WORK OR	DER NON-CONFORMA	ANCE (NCI	R)			
DATE	STEP	Description of NC	Initial	Corrective Action Section Action Description	on B Sign		cation	Approval	Approval
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Work Order ID 63183

Friday, October 22, 2010 2:54:53 PM



Page 2

Item ID:

D205-523-023

Accept

Accept

Qty

Setup Start

Stop



Revision ID:

Item Name:

300 Hour Inspection

Start Date:

10/22/2010

Start Qty: 2.00

Required Date: 10/25/2010

Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference:

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Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:_____

SPC (Y/N):

Date:

Tool ID

Tool # Plan

Code

Stop

Qty

Reject

Insp.

Stamp

Sequence ID/

Work Center ID

130

Packaging

Packaging

Operation Description Set Up/ **Run Hours**

0.00

0.00

Packaging

Identify and pack for shipping as per PPP D205-523-023 Location:

PPP Rev:

140

QC Quality Control QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Reject

Number

10-10-25

W/O:			WORK ORDER CHANGES									
DATE	STEP	PROC	EDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No	:	PAR #:	_ Fault Cat	egory:	NCR:	Yes N	lo DQ A	٨:	Date: _			
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NCR:		W	ORK ORI	DER NON-CONFORMAN	NCE ((NCR)						
DATE	STEP	Description of NC		Corrective Action Section		01 0	Verific	ation	Approval	Approval		
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		Section A	1 *	Chief Eng	£		Section					
		Section A	1 *	Chief Eng	£	Date	Section					
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Picklist Print Friday, October 22, 2	2010 2:54:52 PM			e.									Page
	83 05-523-023 300 Hour Inspection	ı							art Date: 10/2 tart Qty: 2.00		_	d Date: 10/	
Comments:	IPP Rev:A New Iss	sue 07-07-16 JLN	Л	Verified b	y:EC					÷			
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS21042L6 / 		Purchased	No			110	Each	209.0000		4	/W/z	5 S/	<i></i>
	4 T			Location		<u>Loc</u>		Loc Code					
	1			ST300	111578 114495 115300		209 4 5 200		- - 7	<u> </u>			
AN960JD616 3	NAS1149D0663J	Purchased	No	_	113300	110	Each	0.0000	· ~2	4 M11	5608	10,	Tulz
Washer 1 D3012-1-		Manufactured	No			110	Each	16.0000	2	101.	1/254	1	
Decai	1			<u>Location</u>		Loc	<u>Qtv</u>	Loc Code			,		
D3012-3 Decal		Manufactured	No	ST033	50508 51542	110	16 4 12 Each	18.0000		1+2 4 10/1	- - v/28\$/	1 (z	\supset
becar	i			Location ST033	43757 47661 50853	<u>Loc</u>	Oty 18 5 2 2	Loc Code	 - -	4+2			

W/O:			WORK ORDER CHANGES									
DATE	STEP	PRO	OCEDURE CHA	ANGE	Ву	ı	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No	:	PAR #:	Fault Cate	egory:	_ NCR: Ye	s N	o DQ /	4 :	Date: _			
		esolution:										
NCR:			WORK ORD	ER NON-CONFORMA	ANCE (NO	CR)			· · · · · · · · · · · · · · · · · · ·			
DATE	STEP	Description of NC	Corrective Action Section B			Sign & Verifica			Approval	Approval		
		Section A	Initial Chief Eng	Action Description Chief Eng	Da		Section	on C	Chief Eng	QC Inspector		
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Friday, October 22, 2010 2:54:52 PM

Work Order ID: 63183

Parent Item:

D205-523-023

Parent Item Name: 300 Hour Inspection



Start Date: 10/22/2010

Required Date: 10/25/2010

Start Qty: 2.00

Required Qty: 2.00

D3012-5

Manufactured

No

No

110

Each

10.0000

Loc Code

AN5-14A

AN960JD516

Purchased

NAS1149D0563J Purchased

51543

50173

Location

ST033

110

10 Each

Loc Qty

141.0000

Location Loc Oty Loc Code ST337 134 115429 26 7 7

ST338

110

Each

34.0000

Location	Loc Qty	Loc Code
ST	34	
103694	18	
107534	12	
109287	4	

Friday, October 22, 2010 2:54:52 PM

Shop Packet Print

Page 2

W/O:			W	ORK ORDER CHAN	GES					
DATE	STEP	PRO	OCEDURE CH	ANGE	E	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:								
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DATE	STEP	Description of NC	Initial		ection B	Sign &		cation	Approval	Approval
		Section A	Chief Eng	Action Description Chief Eng		Date	Sect	ion C	Chief Eng	QC Inspector
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Picklist Print

Friday, October 22, 2010 2:54:52 PM

Work Order ID: 63183

Parent Item:

D205-523-023

Parent Item Name: 300 Hour Inspection



Start Date: 10/22/2010

Required Date: 10/25/2010

Page 3

Start Qty: 2.00

Required Qty: 2.00

MS21042L5

Purchased

110

829.0000 Each

Location	Loc Oty	Loc Code	
ST139	26		
114813	26		
ST300	803		-6.4
115156	303		<u>8F4</u>
115594	500		

W/O:			W	ORK ORDER CHANG	ES					
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	C	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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		`								
		,								
Part No:	•	PAR #:	Fault Cat	egory:	_ NCR: Y	es No	DQA:	:	Date: _	<u>.</u>
	R	esolution:	Dispositi	on:	_ QA: N/C	Clos	ed:		Date: _	
NCR:			NORK OR	DER NON-CONFORMA	NCE (N	CR)		•		æ
		Description of NC		Corrective Action Section B			Verification			T
DATE	STED	Description of NC					Verifica	ition	Approval	Approval
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sig	ın & ate	Verifica Section		Approval Chief Eng	Approval QC Inspector
DATE	STEP			Action Description	Sig					
DATE	STEP			Action Description	Sig					
DATE	STEP			Action Description	Sig					
DATE	STEP			Action Description	Sig					
DATE	STEP			Action Description	Sig					
DATE	STEP			Action Description	Sig					
DATE	STEP	Section A		Action Description	Sig					
DATE	STEP		Chief Eng	Action Description Chief Eng	Sig	ate				
DATE	STEP	Section A	Chief Eng	Action Description Chief Eng	Sig					

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REFERENCE ONLY



25.4 WEIGHT AND BALANCE

		LAT	ERAL	LONGIT	UDINAL
Installation	Weight	Arm	Moment	Arm	Moment
D205-523-013	3.5 lb	±34.5 in	±120.75 in-lb	116.8 in	408.8 in-lb
	159 kg	±0.876 m	±1.39 m-kg	_2.97 m	4.72 m-kg

25.5 PARTS LIST

-013	-023	-043	Part No.	Description
Х			D205-523-013	HELI-RAPPEL™ INSTALLATION
	Х		D205-523-023	300 HOUR INSPECTION KIT
1	· ·	Х	D205-523-043	SLIDE BAR ASSEMBLY
		1	D3011-1	RAPPEL SLIDE BAR
		2	33116	STUD FITTING
	. 2	2	MS21042L6 /	NUT (OR MS21042-6)
	2	2.	AN960JD616	WASHER
	2	2	D3012-1	DECAL
	2	2	D3012-3 😁	DECAL
	· 2	2	D3012-5	DECAL
1			D2224	RAPPEL ANCHOR
2			D2229	DOUBLER
4	\4		AN5-14A	BOLT
8	8		AN960JD516	WASHER
4	4		MS21042L5	NUT (OR MS21042-5)

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